

Control		Interface			Remark
Manufacturer	Type	Serial RS 232 / V24		Ethernet	
					☐ = Option
ACRAMATIC	10E-MC 2100 E 850 SX 900, 900 MC	● ● ●		●	
ACIERA	CNC	●			
AEG	III 251 471			● ● ●	BTR with Phase
AFFOLTER	CNC LESTE series	☐	●		
AGATHON	CNC 250 PA, FSN CNC 250 PLUS CNC ULTRA CNC 350 Combi	☐ ☐ ☐ ●		☐	
AGIE	Agimat 3, Floppy Agimat 3, Leser 100, 200, 300 Agiecut AC 123	● ● ●		●	
ALLEN BRADLEY	8400 CP 7320 – 7360 8200, 8200 AT	● ● ●			
AMK ARNOLD MUELLER	CNC 900 CNC 905	☐ ☐	● ●		
ANDRON	andronic 2060L andronic 2060S	☐ ☐	● ●		
ANILAM	Crusader IIL Crusader III Crusader M	● ● ●			
ARIES	222 03PA 03, 04 245	● ● ●			
ASEA	400			●	
ATEK	NC 534			●	
B&R	ARNC 0	☐	●		
BECKHOFF	TwinCAT CNC TwinCAT NC I	☐ ☐	● ●		
BENDIX	Bendix 5A Bendix System 5	● ●			

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BOSCH	System 5 Micro 5 Z, 8 Z Alpha 2, 3 860,880 CC 100, 120, 200, 300, 330 Typ 3 osa PC(PG)	● ● ● ● ☐ ●		● ● ●	max. 600 Baud Reader Control
BOSCH REXROTH	IndraMotion MTX performance IndraMotion MTX standard IndraMotion MTX compact	☐ ☐ ☐	● ● ●		
BOEHRINGER	B1T B2T B3T VDF 250, 315	● ● ●		●	
BOSTOMATIC	BDC 3200	☐			
BRIDGEPORT	Boss 4 Boss 5.0 - 6.2 CNC 2500 Boss 8, 9 Bridgeport C6 EZ-P, EZ-T	☐ ● ● ● ● ☐			
BROTHER	CNC 400 TC 221 serial TC 225	● ● ☐			Binary (OP 5 A/2 required)
BRUETSCH		●			
BYSTRONIC	Bystar	●			
CARSTENS	CNC 83	●			
CHARMILLES	Robofil before 1986 Robofil after 1986 Robofil 310, 510 Roboterm 31	● ● ●		●	
CHIRON	with 3T-Control	●			
CINCINNATI	Milacron A 900 Acramatic 8D Acramatic 750 / 850 Acramatic 900/950 Arrow CNC TC	☐ ● ● ● ☐ ●		●	
DANAHER MOTION	XMP		●		

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ECKELMANN	CNC55 PNC55 ENC55 ExC66	<input type="checkbox"/>			Fieldbus CANopen, Sercos
ETEK	Burny 10 LCD Plus	<input type="checkbox"/>	●		
DECKEL	CNC 2301 Contour 3, 4 Dialog 3 Dialog 11, 112 FP2 - FP4 MILL-PLUS	● ● ● ● ● ●		<input type="checkbox"/>	LSV II protocol optio Ethernet option
DE VILIEG	Measuring machine Automation Intell. Prod II	● ●			
DIXI NC				●	
DMMATE	STAMA	●			
ECS	2102~2101	●		●	
ELESTA		●			
ELEX				●	
EMCO-TURN		●			
EMCOTRONIC	M1 / T1	●			
ESAB	NCE301 400, NCE 500 IRB 2000			● ● ☐	
FACIT	4070 Reader	<input type="checkbox"/> ●			Readout only
FADAL	Fadal 88 HS 32 MP,	● ●			Readout only
FAGOR	8018 M	<input type="checkbox"/>			

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FANUC	OM, OT	<input checked="" type="checkbox"/>			
	3TF 3M, 3TF 3T	<input checked="" type="checkbox"/>			<input checked="" type="checkbox"/>
	5M/T,6 M/T, 7M/T				<input checked="" type="checkbox"/>
	6MA	<input type="checkbox"/>			<input checked="" type="checkbox"/>
	6MB, TB, MG	<input checked="" type="checkbox"/>			
	9,10,11,12,15,16,18,20	<input checked="" type="checkbox"/>			
	20 A, 2000, 3000				<input checked="" type="checkbox"/>
	30B (M / T)	<input checked="" type="checkbox"/>			
	Mate L, M				<input checked="" type="checkbox"/>
	Mate TS	<input type="checkbox"/>			<input checked="" type="checkbox"/>
	GN 11, GN 6	<input checked="" type="checkbox"/>			
	Power Mate H	<input checked="" type="checkbox"/>			
	Power Mate D	<input checked="" type="checkbox"/>			
	200 C, 3000 C	<input checked="" type="checkbox"/>			
	15i, 16i, 18i, 21i	<input checked="" type="checkbox"/>		<input type="checkbox"/>	
	Fanuc Serie 16i Model B	<input type="checkbox"/>		<input checked="" type="checkbox"/>	
	Fanuc Serie 18i Model B	<input type="checkbox"/>		<input checked="" type="checkbox"/>	
	Fanuc Serie 21i Model B	<input type="checkbox"/>		<input checked="" type="checkbox"/>	
	Fanuc Serie 160i Model B	<input type="checkbox"/>		<input checked="" type="checkbox"/>	
	Fanuc Serie 30i Model A	<input type="checkbox"/>		<input checked="" type="checkbox"/>	
Fanuc Serie 31i Model A	<input type="checkbox"/>		<input checked="" type="checkbox"/>		
Fanuc Serie 32i Model A	<input type="checkbox"/>		<input checked="" type="checkbox"/>		
Power Mate iH	<input type="checkbox"/>		<input checked="" type="checkbox"/>		
FERROCONTROL	DARC 2-System	<input type="checkbox"/>	<input checked="" type="checkbox"/>		
	ExC66	<input type="checkbox"/>	<input checked="" type="checkbox"/>		
FRANKE	Control	<input checked="" type="checkbox"/>			
GE	550	<input type="checkbox"/>			<input checked="" type="checkbox"/>
	550~γ-STOR				<input checked="" type="checkbox"/>
	1050				<input checked="" type="checkbox"/>
	1050 HL o.X	<input checked="" type="checkbox"/>			
	7542	<input checked="" type="checkbox"/>			
	CNC 2000	<input checked="" type="checkbox"/>			
	GE Mark Century 100	<input checked="" type="checkbox"/>			
GE MC 2000, 7500	<input checked="" type="checkbox"/>				
GILDEMEISTER	EPL / 2	<input checked="" type="checkbox"/>			only 20mA
	EPM (UNI-Interface)				<input checked="" type="checkbox"/>
	EPM (ITY-Interface)	<input checked="" type="checkbox"/>			only 20mA
	EPM (SET-Interface)	<input checked="" type="checkbox"/>			
	EPM II (BTR-Interface)				<input checked="" type="checkbox"/>
GÜTTINGER	BANDT 8300	<input checked="" type="checkbox"/>			only 20mA Input
	NUM560				<input checked="" type="checkbox"/>
	NUM760	<input checked="" type="checkbox"/>			

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HEIDENHAIN	TNC 121 TNC 122 TNC 131,135,145, 150, 151, 155, TNC155,355,360, TNC 407,415,425,426 VRZ 720B, 760B 2500 C iTNC530 TNC 320 MANUALplus 4110	☐ ☐ ● ● ● ● ● ● ☐ ☐ ☐			on demand optionally with protocol optionally with protocol optionally with protocol optionally with protocol optionally with protocol
HELLER	Unipro 80 Unipro 90	● ●		☐	20mA Option
HECKLER & KOCH	781... 784	●			20mA Option
HITACHI	M6060	●			
HURCO	Ultimax BMC40 / KMB I Ultimax II Ultimax BMC 30, 50	● ● ●			OP5/A2 required OP5/A2 required OP5/A2 required
IBATEC	OpenCNC				
IBH	Micro-Modus Macro 80 macro 8005 NT macro 8010EE	● ● ☐ ☐	● ●		20mA Option
IGM	Welding robot	●			On demand (protocol)
INDEX	GE 65	●			
ITT		●			20mA Option
ISEL	CNC with CAN-Bus	☐			CANopen
JETTER	JetControl 647-MC	☐	●		
KONGSBERG	NC 300, 2000 SM4 S			● ●	
MAHO	407, 415 432	☐ ●			
MAKINO	MG - B60	●			
MANDELLI	Plasma	●			
MANURHIN	Automatic	●			20mA Option
MAX	Cosy CNC	☐	●		PC based
MAZAK	Multiplex 620 M1, M2, M32 T1, T2, T32	☐ ● ●			optionally with protocol: OP5/A2 required

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MELDAS	5000 320L	<input type="checkbox"/>		●	Input only
MESSMA KELCH	preset - measuring dev. EAZ PC	● <input type="checkbox"/>	<input type="checkbox"/>		
MESSER GRIESHEIM	KS	●			
MIKRON	VCE500, VCE750	<input type="checkbox"/>			
MITSUBISHI	320M, 350M DFA M3, M75, G5F, G DWC 110 / DWC 200 Meldas W7C Meldas 500 / 520 Meldas 600 / 635 iQ Integrated Controller Plattform M700V M70V C70 60S E60 / E68 C6 / C64 M700 M70	<input type="checkbox"/> ● ● ● <input type="checkbox"/> ● ● <input type="checkbox"/> ● ● ● ● ● ● ● ● ● ● ●		● ● ● ● ● ● ● ● ● ● ● ● ●	

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MORI SEIKI	MSC-500	●			
	MSC-501	●			
	MSC-501II	●			
	MSC-502	●			
	MSC-502II	●			
	MSC-515	●			
	MSC-516	●			
	MSC-518	●			
	MSC-520	●			
	MSC-603	●			
	MSC-680	●			
	MSC-801	●			
	MSD-515	●			
	MSD-516	●			
	MSD-516II	●			
	MSD-518	●			
	MSD-603	●			
	MSD-680	●			
	MSG-803 MSG-500	●	●		
	MSG-805 MSG-501	●	●		
	MSG-806 MSG-502	●	●		
	MSX-850 MSX-850III	●	●		
MSX-501 MSX-501III	●	●			
MSX-502 MSX-502III	●	●			
MSX-511 MSX-511III	●	●			
MULTITRON	PS10	☐			CANopen
NASSOVIA	Schiess	☐		☐	
NUM	560	●		●	with 3Com Etherlink PCMCIA only
	750, 760, 760 F	●			
	1060	●	☐		
	PC (> PCVMCV2)		☐		
	Axium Power		●		
	NUMtransfer CNC		●		
	Flexium 68		●		
Flexium 6		●			
NUMERIK	CNC-H	☐		●	
OKUMA	OSP 330-D			●	
	OSP 2000, 2200			●	
	OSP3000, OSP 700 L	☐		●	
	OSP 5000, 5020	●			
OLIVETTI	Contor			●	
POPHOF	NEXUS	☐			
	VEGA	☐			

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SM MOTION CONTROL	sm800 sm300 sm340	<input type="checkbox"/>	●		
SMT	CC4200 220,300, 500	<input type="checkbox"/>		<input type="checkbox"/>	
STUDER	CNC	●			OP5/A2 terminal required
STUNT	Turn 15 6TB	●			
TRAUB	TX7 TX8, TX8D, TX8F, TX8H TND 400 TNS 65D	<input type="checkbox"/> <input type="checkbox"/> ● ●			Standard: 20mA Standard: 20mA
TRUMPF	GNT 28	●			
TOSNUC	20 M, 5 500 MX 600	<input type="checkbox"/>		● ● <input type="checkbox"/>	
TOSHIBA				●	Input only
UVA		●			
ULTIMAX	CNC	●			
VHF CAMFACTURE	CNC 580/CNC 980		●		
YASNAC	15 2000 3000 ERC / MCR MX 1, MX 3, RX i 80 b	● ● ● ● <input type="checkbox"/> <input type="checkbox"/>			
ZINSER	CNC 900	●			
ZOLLER	ZOLLER 6080 ZOLLER 6051 electronic ZOLLER PC Multivision II	<input type="checkbox"/> ● <input type="checkbox"/>	●	<input type="checkbox"/>	RS232 / V24 / CENTRONICS

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