

Tool registration

Command	Data type	Description	PS	AX	RW	Range
M_SSEC_TOLREG_POT_NO(x)	T_LONG	Tool registration data (Pot No.) (x=1 to 360)	O	--	R	
M_SSEC_TOLREG_TOOL_NO(x)	T_LONG	Tool registration data (Tool No.) (x=1 to 360)	O	--	RW	0 to 999999999/0 to 9999
M_SSEC_TOLREG_D_NO(x)	T_SHORT	Tool registration data (Auxiliary: D) (x=1 to 360)	O	--	RW	0 to 99