

Tool measurement

Command	Data type	Description	PS	AX	RW	Range
M_SSEC_TLM_SW	T_LONG	TLM switch	O	--	R	
M_SSEC_TLM_LAST_MOVE_DIRECTION	T_CHAR	Last travel direction	O	O	R	0: Positive, 1: Negative
M_SSEC_TLM_LAST_MOVE_AXIS	T_CHAR	Last travel axis	O	--	R	0: No travel, 1 to 8: Axis number which moved
M_SSEC_TLM_SECOND_SKIP	T_SHORT	2nd skip contact	O	--	R	0: EMG status, 1: Stoppd state
M_SSEC_TLM_RST_INPUT_STS	T_CHAR	Reset input status	O	--	RW	0: Reset is not input (OFF) 1: Reset is input (OFF-->ON)
M_SSEC_TLM_SKP_POS_READ_STS	T_CHAR	Skip position read status	O	--	RW	0: Skip position is not read yet 1: Skip position is read
M_SSEC_TLM_TLMS_SW	T_LONG	TLMS status (L sys tool measure 2)	O	--	R	0,1
M_SSEC_TLM_L2_STS	T_LONG	Tool compensation amount measure status (L sys tool measure 2)	O	--	RW	Setting is only 0
M_SSEC_TLM_EXTWOFS_STS	T_LONG	External workpiece coordinate offset measure status (L sys tool measure 2)	O	--	RW	Setting is only 0
M_SSEC_TLM_L2_START	T_LONG	Tool compensation amount measure request (L sys tool measure 2)	O	--	RW	0, 1
M_SSEC_TLM_EXTWOFS_START	T_LONG	External workpiece coordinate offset measure request (L sys tool measure 2)	O	--	RW	0, 1