

## Tool management data

Command	Data type	Description	PS	AX	RW	Range
M_SSEC_TOLMNG_TNO(x)	T_LONG	Tool No. (x=1 to 1000)	--	--	RW	8 digit T: 0 to 99999999, 4 digit T: 0 to 9999
M_SSEC_TOLMNG_KIND(x)	T_CHAR	Tool type (x=1 to 1000)	--	--	RW	0 to 7
M_SSEC_TOLMNG_RADIUS(x)	T_FLOATBIN	Tool diameter (x=1 to 1000)	--	--	RW	0 to 999999.999
M_SSEC_TOLMNG_LENGTH(x)	T_FLOATBIN	Tool length (x=1 to 1000)	--	--	RW	0 to 999999.999
M_SSEC_TOLMNG_DATA1(x)	T_FLOATBIN	Tool shape data 1 (x=1 to 1000)	--	--	RW	0 to 999999.999
M_SSEC_TOLMNG_DATA2(x)	T_FLOATBIN	Tool shape data 2 (x=1 to 1000)	--	--	RW	0 to 999999.999
M_SSEC_TOLMNG_COLOR(x)	T_CHAR	Tool colour (x=1 to 1000)	--	--	RW	0 to 8
M_SSEC_TOLMNG_HOL_H(x)	T_FLOATBIN	Holder height (x=1 to 1000)	--	--	RW	0 to 999999.999
M_SSEC_TOLMNG_HOL_R(x)	T_FLOATBIN	Holder diameter (x=1 to 1000)	--	--	RW	0 to 999999.999
M_SSEC_TOLMNG_TREGDAT_ALL(x)	T_BUFF	Tool registration data (All) (x=1 to 1000)	--	--	R	Magazine No./Pot No/Aux D
M_SSEC_TOLMNG_FORMAT	T_CHAR	Tool management data format	--	--	W	1
M_SSEC_TOLMNG_TNO_CHK	T_LONG	Tool management tool No. duplication check	--	--	W	0 to 99999999 or, 0 to 9999