

Tool compensation by each part system (Type 3)

Command	Data type	Description	PS	AX	RW	Range
M_SSEC_TOFS3S_EDGE_P(x)	T_CHAR	Tool tip P (x=1 to 999)	O	--	RW	0 to 9
M_SSEC_TOFS3S LENG_X(x)	T_FLOATBIN/T_LONG	Tool length X (x=1 to 999)	O	--	RW	±999.999
M_SSEC_TOFS3S LENG_Y(x)	T_FLOATBIN/T_LONG	Tool length Y (x=1 to 999)	O	--	RW	±999.999
M_SSEC_TOFS3S LENG_Z(x)	T_FLOATBIN/T_LONG	Tool length Z (x=1 to 999)	O	--	RW	±999.999
M_SSEC_TOFS3S_EDGE_R(x)	T_FLOATBIN/T_LONG	Tool tip R (x=1 to 999)	O	--	RW	0 to 999.999
M_SSEC_TOFS3S WEAR_X(x)	T_FLOATBIN/T_LONG	Wear X (x=1 to 999)	O	--	RW	±99.999
M_SSEC_TOFS3S WEAR_Y(x)	T_FLOATBIN/T_LONG	Wear Y (x=1 to 999)	O	--	RW	±99.999
M_SSEC_TOFS3S WEAR_Z(x)	T_FLOATBIN/T_LONG	Wear Z (x=1 to 999)	O	--	RW	±99.999
M_SSEC_TOFS3S WEAR_R(x)	T_FLOATBIN/T_LONG	Wear R (x=1 to 999)	O	--	RW	0 to 99.999