

## Tool compensation by each part system (Type 2)

Command	Data type	Description	PS	AX	RW	Range
M_SSEC_TOFS2S_LENG(x)	T_FLOATBIN/T_LONG	Length (x=1 to 999)	O	--	RW	±99999.999
M_SSEC_TOFS2S_RADIUS(x)	T_FLOATBIN/T_LONG	Diameter (x=1 to 999)	O	--	RW	±999.999