

## Symbol (Sub-section)

Command	Data type	Description	PS	AX	RW	Range
M_SSEC_UPBARI_BARI3Z	T_FLOATBIN/T_LONG	P3 Z	--	--	RW	±99999.999
M_SSEC_UPBARI_BARI4X	T_FLOATBIN/T_LONG	P4 X	--	--	RW	±99999.999
M_SSEC_UPBARI_BARI4Z	T_FLOATBIN/T_LONG	P4 Z	--	--	RW	±99999.999
M_SSEC_UPBARI_BARI5X	T_FLOATBIN/T_LONG	P5 X	--	--	RW	±99999.999
M_SSEC_UPBARI_BARI5Z	T_FLOATBIN/T_LONG	P5 Z	--	--	RW	±99999.999
M_SSEC_UPBARI_BARI6X	T_FLOATBIN/T_LONG	P6 X	--	--	RW	±99999.999
M_SSEC_UPBARI_BARI6Z	T_FLOATBIN/T_LONG	P6 Z	--	--	RW	±99999.999
M_SSEC_UPBARI_BARI_ON	T_CHAR	Barrier ON	O	--	RW	0,1
M_SSEC_UPBARI_BARI7X	T_FLOATBIN/T_LONG	P7 X	O	--	RW	±99999.999
M_SSEC_UPBARI_BARI8X	T_FLOATBIN/T_LONG	P8 X	O	--	RW	±99999.999
M_SSEC_UPBARI_BARI8Z	T_FLOATBIN/T_LONG	P8 Z	O	--	RW	±99999.999
M_SSEC_UPBARI_BARI9X	T_FLOATBIN/T_LONG	P9 X	O	--	RW	±99999.999
M_SSEC_UPBARI_BARI10X	T_FLOATBIN/T_LONG	P10 X	O	--	RW	±99999.999
M_SSEC_UPBARI_BARI10Z	T_FLOATBIN/T_LONG	P10 Z	O	--	RW	±99999.999
M_SSEC_UPBARI_BRFORML	T_CHAR	Barrier type (Left)	O	--	RW	0 to 2
M_SSEC_UPBARI_BRFORMR	T_CHAR	Barrier type (Right)	O	--	RW	0 to 2
M_SSEC_UPBARI_BARI_SC	T_STR	Delivery axis name	O	--	RW	Axis name
M_SSEC_UPBARI_TAIL_AL	T_SHORT	Tail stock angle (Left)	O	--	RW	0 to 180
M_SSEC_UPBARI_TAIL_AR	T_SHORT	Tail stock angle (Right)	O	--	RW	0 to 180