

Spindle information

Command	Data type	Description	PS	AX	RW	Range
M_SSEC_SPINF_REV_SPD	T_LONG	Spindle rotation speed (rev/min)	--	O	R	0 to 999999
M_SSEC_SPINF_LOD		Spindle load value		O	R	
M_SSEC_SPINF_OPT_SP_NO	T_CHAR	Spindle No. of optical spindle	--	O	R	1 to 4
M_SSEC_SPINF_MET_SP_NO	T_CHAR	Spindle No. of metal spindle	--	O	R	1 to 4
M_SSEC_SPINF_OPT_SP_NUM	T_CHAR	The total number of optical spindles	--	--	R	0 to 4
M_SSEC_SPINF_MET_SP_NUM	T_CHAR	The total number of metal spindles	--	--	R	0 to 4