

Spindle analog adjustment

Command	Data type	Description	PS	AX	RW	Range
M_SSEC_SANA_AUTO_AJST_SET	T_SHORT	Automatic adjustment request	--	--	W	0: Automatic adjustment cancel 1: Automatic adjustment start
M_SSEC_SANA_AUTO_AJST_STS	T_SHORT	Automatic adjustment status	--	--	R	
M_SSEC_SANA_MANU_SELECT	T_SHORT	Manual adjustment data selection	--	--	RW	0, 1 to 3, 11 to 13, 21 to 23, 31 to 33
M_SSEC_SANA_MANU_DATA	T_SHORT	Data in manual adjustment	--	--	RW	-999 to 999
M_SSEC_SANA_OFFSET(x)	T_SHORT	S analog adjustment Ch0 to 3 Offset (x=0 to 3)	--	--	RW	-999 to 999
M_SSEC_SANA_PLUS_GAIN(x)	T_SHORT	S analog adjustment Ch0 to 3 + gain (x=0 to 3)	--	--	RW	-999 to 999
M_SSEC_SANA_MINUS_GAIN(x)	T_SHORT	S analog adjustment Ch0 to 3 - gain (x=0 to 3)	--	--	RW	-999 to 999