

Spindle/Standby

Command	Data type	Description	PS	AX	RW	Range
M_SSEC_SPWAIT_TOOL_NO(x)	T_LONG	Spindle stand by (Tool No.) (x=0 to 4)	O	--	RW	(To designate part system, designate magazine)
M_SSEC_SPWAIT_D_NO(x)	T_SHORT	Spindle stand by (Auxiliary: D) (x=0 to 4)	O	--	RW	(To designate part system, designate magazine)
M_SSEC_SPWAIT_DISP_NOS	T_LONG	The number of spindles stand by to display	--	--	R	
M_SSEC_SPWAIT_SPINDL_TLIFE	T_STR	Spindle tool's life management data	O	--	R	(To designate part system, designate magazine)
M_SSEC_SPWAIT_WAIT_TLIFE	T_STR	Stand by tool's life management data	O	--	R	(To designate part system, designate magazine)