

Software configuration

Command	Data type	Description	PS	AX	RW	Range
M_SSEC_SWCFG_NC_VER	T_STR	NC system version	--	--	R	
M_SSEC_SWCFG_PLC_VER	T_STR	PLC version	--	--	R	
M_SSEC_SWCFG_PLCE_VER	T_STR	PLCe version (Extended external alarm message)	--	--	R	
M_SSEC_SWCFG_LANG3_VER	T_STR	3rd language version	--	--	R	
M_SSEC_SWCFG_LANG4_VER	T_STR	4th language version	--	--	R	
M_SSEC_SWCFG_SVANP_VER	T_STR	Servo drive unit version	--	O	R	
M_SSEC_SWCFG_SPAMP_VER	T_STR	Spindle drive unit version	--	O	R	
M_SSEC_SWCFG_OS_VER	T_STR	OS version	--	--	R	
M_SSEC_SWCFG_APLC_VER	T_STR	APLC version	--	--	R	
M_SSEC_SWCFG_USER1_VER	T_STR	USER1 version	--	--	R	
M_SSEC_SWCFG_NC_EX_VER	T_STR	NC system version (4 digit display)	--	--	R	
M_SSEC_SWCFG_HMI_VER	T_STR	HMI version	-	-	W	31 letters
M_SSEC_SWCFG_LANG_VER(x)	T_STR	LANGx version (x=1 to 23)	-	-	RW	31 letters
M_SSEC_SWCFG_LADFILE_NOS	T_LONG	The number of registered ladder files	--	--	R	0: No ladder file 1 to 32: The number of registered ladder files - 1: Error
M_SSEC_SWCFG_LADFILE_NAME(x)	T_STR	Ladder file name (x=1 to 32)	--	--	R	8 letters
M_SSEC_SWCFG_LADFILE_TITLE(x)	T_STR	Ladder file title (x=1 to 32)	--	--	R	32 letters
M_SSEC_SWCFG_LADFILE_EXEC_TYPE(x)	T_LONG	Execution type (x=1 to 32)	--	--	R	0: No registration data 1: High-speed ladder 2: Middle-speed ladder 3: Standby ladder 4: Low-speed ladder 5: No execution target -1: Error