

Program execution status

Command	Data type	Description	PS	AX	RW	Range
M_SSEC_PGST_NEST_LEBEL	T_CHAR	Nest level of sub program in execution	O	--	R	
M_SSEC_PGST_INVLD_STS1	T_CHAR	Disabled status: Single block/MST complete	O	--	R	
M_SSEC_PGST_INVLD_STS2	T_CHAR	Disabled status: Feed hold/Override/Exact	O	--	R	
M_SSEC_PGST_ACT_PROG_PATH	T_STR	Path of program in execution	O	--	R	
M_SSEC_PGST_ACT_MAIN_O	T_STR	Main O No. in execution	O	--	R	
M_SSEC_PGST_ACT_MAIN_N	T_LONG	Main N No. in execution	O	--	R	
M_SSEC_PGST_ACT_MAIN_B	T_LONG	Main B No. in execution	O	--	R	
M_SSEC_PGST_ACT_SUB_O	T_STR	Sub O No. in execution	O	--	R	
M_SSEC_PGST_ACT_SUB_N	T_LONG	Sub N No. in execution	O	--	R	
M_SSEC_PGST_ACT_SUB_B	T_LONG	Sub B No. in execution	O	--	R	
M_SSEC_PGST_BUFF_PRG_POS	T_LONG	Display position of buffer display program (The number of bytes from the program head)	O	--	R	0 to
M_SSEC_PGST_RUN_AFTER_SRCH	T_UCHAR	Auto-start after search not executed	--	--	R	0 to 0x0F
M_SSEC_PGST_LST_PROG_PATH	T_STR	Path of program last executed	O	--	R	
M_SSEC_PGST_LST_MAIN_O	T_STR	Main O No. of program last executed	O	--	R	
M_SSEC_PGST_LST_MAIN_N	T_LONG	Main N No. of program last executed	O	--	R	
M_SSEC_PGST_LST_MAIN_B	T_LONG	Main B No. of program last executed	O	--	R	
M_SSEC_PGST_LST_SUB_O	T_STR	Sub O No. of program last executed	O	--	R	
M_SSEC_PGST_LST_SUB_N	T_LONG	Sub N No. of program last executed	O	--	R	
M_SSEC_PGST_LST_SUB_B	T_LONG	Sub B No. of program last executed	O	--	R	
M_SSEC_PGST_LST_SUB_P	T_LONG	Sub P No. of program last executed	O	--	R	
M_SSEC_PGST_SRCH_N	T_LONG	N No. which was searched	O	--	R	-1 to 999999
M_SSEC_PGST_SRCH_B	T_LONG	B No. which was searched	O	--	R	-1 to 99999