

PLC forced output

Command	Data type	Description	PS	AX	RW	Range
M_SSEC_PLFOUT_BIT_C(x)	T_LONG	Device C(bit) (x=0 to 4127 / [M7] x=0 to 4255)	--	--	W	0,1
M_SSEC_PLFOUT_BIT_E(x)	T_LONG	Device E(bit) (x=0 to 127)	--	--	W	0,1
M_SSEC_PLFOUT_BIT_F(x)	T_LONG	Device F(bit) (x=0 to 255 / [M7] x=0 to 1024)	--	--	W	0,1
M_SSEC_PLFOUT_BIT_L(x)	T_LONG	Device L(bit) (x=0 to 255 / [M7] x=0 to 511)	--	--	W	0,1
M_SSEC_PLFOUT_BIT_M(x)	T_LONG	Device M(bit) (x=0 to 8191 / [M7] x=0 to 10239)	--	--	W	0,1
M_SSEC_PLFOUT_BIT_T(x)	T_LONG	Device T(bit) (x=0 to 4255 / [M7] x=0 to 4703)	--	--	W	0,1
M_SSEC_PLFOUT_BIT_X(x)	T_LONG	Device X(bit) (x=0 to 0xAFF / [M7] x=0 to 0x1FFF)	--	--	W	0,1
M_SSEC_PLFOUT_BIT_Y(x)	T_LONG	Device Y(bit) (x=0 to 0xDFF / [M7] x=0 to 0x1FFF)	--	--	W	0,1
M_SSEC_PLFOUT_BIT_U(x)	T_LONG	Device U(bit) (x=0 to 383)(PLC4B)	--	--	W	0,1
M_SSEC_PLFOUT_BIT_W(x)	T_LONG	Device W(bit) (x=0 to 511)(PLC4B)	--	--	W	0,1
M_SSEC_PLFOUT_BIT_B(x)	T_LONG	Device B(bit) (x=0 to 4103 / [M7] x=0 to 0x1FFF) (PLC4B/NET10)	--	--	W	0,1
M_SSEC_PLFOUT_BIT_G(x)	T_LONG	Device G(bit) (x=0 to 3071)(PLC4B)	--	--	W	0,1
M_SSEC_PLFOUT_BIT_I(x)	T_LONG	Device I(bit) (x=0 to 1023)(PLC4B)	--	--	W	0,1
M_SSEC_PLFOUT_BIT_J(x)	T_LONG	Device J(bit) (x=0 to 1599)(PLC4B)	--	--	W	0,1
M_SSEC_PLFOUT_BIT_Q(x)	T_LONG	Device Q(bit) (x=0 to 4151)(PLC4B)	--	--	W	0,1
M_SSEC_PLFOUT_BIT_S(x)	T_LONG	Device S(bit) (x=0 to 319)(PLC4B)	--	--	W	0,1
M_SSEC_PLFOUT_BIT_SM(x)	T_LONG	Device SM(bit) (x=0 to 127)(GPPW)	--	--	W	0,1
M_SSEC_PLFOUT_BIT_SB(x)	T_LONG	Device SB(bit) (x=0 to 0x1FF) (NET10)	--	--	W	0,1
M_SSEC_PLFOUT_BIT_V(x)	T_LONG	Device V(bit) (x=0 to 255) (NET10)	--	--	W	0,1
M_SSEC_PLFOUT_BIT_ST(x)	T_LONG	Device ST(bit) (x=0 to 4063) (M7 GPPW)	--	--	W	0,1

M_SSEC_PLFOUT_WRD_D(x)	T_LONG	Device D(word) (x=0 to 1023 / [M7] x=0 to 2047)	--	--	W	0x0000 to 0xFFFF
M_SSEC_PLFOUT_WRD_R(x)	T_LONG	Device R(word) (x=0 to 8191 / [M7] x=0 to 13311)	--	--	W	0x0000 to 0xFFFF
M_SSEC_PLFOUT_WRD_SW(x)	T_LONG	Device SW(word) (x=0 to 0x1FF) (NET10)	--	--	W	0x0000 to 0xFFFF
M_SSEC_PLFOUT_WRD_SD(x)	T_LONG	Device SD(word) (x=0 to 127) (NET10)	--	--	W	0x0000 to 0xFFFF
M_SSEC_PLFOUT_WRD_W(x)	T_LONG	Device W (word) (x=0 to 0x1FFF) (NET10)	--	--	W	0x0000 to 0xFFFF
M_SSEC_PLFOUT_CANCEL	T_LONG	Device modal output cancel	--	--	W	1 to 4
M_SSEC_PLFOUT_FOUT(x)	T_STR	Device modal output (x=1 to 4)	--	--	RW	Character string (E.g. X/0123/0001)
M_SSEC_PLFOUT_FOUT2(x)	T_STR	Device modal output 2 (2 letters of T, C, 3 letters of ST) (x=1 to 4)	--	--	RW	Character string (E.g. TI/0001/0001)
M_SSEC_PLFOUT_1SHOT2	T_STR	Device 1-shot output	--	--	W	Character string (E.g. TI/123/0001)
M_SSEC_PLFOUT_X_NOS	T_LONG	The number of points of device X (GPPW)	--	--	R	
M_SSEC_PLFOUT_Y_NOS	T_LONG	The number of points of device Y (GPPW)	--	--	R	
M_SSEC_PLFOUT_M_NOS	T_LONG	The number of points of device M (GPPW)	--	--	R	
M_SSEC_PLFOUT_F_NOS	T_LONG	The number of points of device F (GPPW)	--	--	R	
M_SSEC_PLFOUT_L_NOS	T_LONG	The number of points of device L (GPPW)	--	--	R	
M_SSEC_PLFOUT_SM_NOS	T_LONG	The number of points of device SM (GPPW)	--	--	R	
M_SSEC_PLFOUT_T_NOS	T_LONG	The number of points of device T (GPPW)	--	--	R	
M_SSEC_PLFOUT_C_NOS	T_LONG	The number of points of device C (GPPW)	--	--	R	
M_SSEC_PLFOUT_V_NOS	T_LONG	The number of points of device V (GPPW)	--	--	R	

M_SSEC_PLFOUT_D_NOS	T_LONG	The number of points of device D (GPPW)	--	--	R	
M_SSEC_PLFOUT_R_NOS	T_LONG	The number of points of device R (GPPW)	--	--	R	
M_SSEC_PLFOUT_SB_NOS	T_LONG	The number of points of device SB (NET10)	--	--	R	
M_SSEC_PLFOUT_B_NOS	T_LONG	The number of points of device B (NET10)	--	--	R	
M_SSEC_PLFOUT_SW_NOS	T_LONG	The number of points of device SW (NET10)	--	--	R	
M_SSEC_PLFOUT_SD_NOS	T_LONG	The number of points of device SD (NET10)	--	--	R	
M_SSEC_PLFOUT_W_NOS	T_LONG	The number of points of device W (NET10)	--	--	R	
M_SSEC_PLFOUT_ST_NOS	T_LONG	The number of points of device ST (M7 GPPW)	--	--	R	