

Operation status

Command	Data type	Description	PS	AX	RW	Range
M_SSEC_EXST_MACRO_EXEC_LV	T_CHAR	Macro execution level	O	--	R	
M_SSEC_EXST_BUSY_COLLATION	T_LONG	Executing verification stop	O	--	RW	0
M_SSEC_EXST_COLLATION_O	T_STR	Verification stop O No.	O	--	R	
M_SSEC_EXST_COLLATION_N	T_LONG	Verification stop N No.	O	--	R	
M_SSEC_EXST_COLLATION_B	T_LONG	Verification stop B No.	O	--	R	
M_SSEC_EXST_COLLATION_PATH	T_STR	Verification stop path name	O	--	R	
M_SSEC_EXST_NC_RUN_STATUS	T_SHORT	Operation status 1 (Operation status)	O	--	R	0: RST, 1: EMG, 2: RDY, 3: AUT, 4: SYN, 5: CRS, 6: BST, 7: HLD
M_SSEC_EXST_NC_RUN_MODE	T_SHORT	Operation status 2 (Operation mode)	O	--	R	0: MEM, 1: 232, 2: LNK, 3: MDI, 4: PC, 5: MNL, 6: JOG, 7: J+H, 8: R+H, 9: HDL, 10: STP, 11: STP, 12: ZRN, 13: DRT, 14: INI, 15: NON, 16: LIN
M_SSEC_EXST_AUTO_STL	T_LONG	Automatic operation in progress	O	--	R	
M_SSEC_EXST_OPERATION	T_LONG	Executing automatic operation	O	--	R	
M_SSEC_EXST_STOP_OPERATION	T_LONG	Automatic operation is stopped	O	--	R	
M_SSEC_EXST_LOCK_KEY_1	T_LONG	Data lock key 1	O	--	R	
M_SSEC_EXST_LOCK_KEY_2	T_LONG	Data lock key 2	O	--	R	
M_SSEC_EXST_LOCK_KEY_3	T_LONG	Data lock key 3	O	--	R	
M_SSEC_EXST_PISW1	T_SHORT	External input signal 1	O	--	R	
M_SSEC_EXST_PIJSP	T_CHAR	JOG mode (special) signal	O	--	R	
M_SSEC_EXST_PODT1	T_SHORT	NC status output signal 1	O	--	R	
M_SSEC_EXST_POAL	T_CHAR	Alarm status signal	O	--	R	
M_SSEC_EXST_AUTO_MOD	T_CHAR	Operation (automatic) mode related signal	O	--	R	
M_SSEC_EXST_MANU_MOD	T_CHAR	Operation (manual) mode related signal	O	--	R	
M_SSEC_EXST_RST_STS	T_LONG	Restart search status	O	--	R	
M_SSEC_EXST_RST_TP1STS	T_LONG	Restart search type 1 enabled	O	--	R	
M_SSEC_EXST_EXSRCH_STS	T_LONG	Extended operation search status	O	--	R	
M_SSEC_EXST_EXSRCH_LINE	T_LONG	Current line number during search	O	--	R	

M_SSEC_EXST_CHECK_STS	T_LONG	Check status	O	--	R	
M_SSEC_EXST_PRON	T_LONG	Parameter flag to demand power ON again	--	--	R	
M_SSEC_EXST_PLC_RUN_STOP	T_LONG	PLC Run/Stop status	--	--	R	0 to 1
M_SSEC_EXST_MDI_STS	T_LONG	MDI setting status	O	--	R	0 to 3