

Operation parameter

Command	Data type	Description	PS	AX	RW	Range
M_SSEC_UPOPE_COUNT_KIND(x)	T_UCHAR	Counter type 1 to 6 (x=1 to 6)	--	--	RW	0 to 255
M_SSEC_UPOPE_AUT_MANU_SW	T_CHAR	Display switch between automatic/manual	--	--	RW	0 to 2
M_SSEC_UPOPE_EDIT_UNDO	T_CHAR	Edit undo enabled	--	--	RW	0,1
M_SSEC_UPOPE_TOPSEARCH_AUTO	T_CHAR	Auto top search	--	--	RW	0,1
M_SSEC_UPOPE_AUTO_BACKUP_DAY1	T_CHAR	Auto backup day 1	--	--	RW	-1 to 31
M_SSEC_UPOPE_AUTO_BACKUP_DAY2	T_CHAR	Auto backup day 2	--	--	RW	0 to 31
M_SSEC_UPOPE_AUTO_BACKUP_DAY3	T_CHAR	Auto backup day 3	--	--	RW	0 to 31
M_SSEC_UPOPE_AUTO_BACKUP_DAY4	T_CHAR	Auto backup day 4	--	--	RW	0 to 31
M_SSEC_UPOPE_AUTO_BACKUP_DEV	T_CHAR	Auto backup device	--	--	RW	0 to 2
M_SSEC_UPOPE_3D_TOFS_SELECT	T_CHAR	3D tool ofs select	--	--	RW	0,1
M_SSEC_UPOPE_MASS_EDIT_SELECT	T_CHAR	Mass edit select	--	--	RW	0,1
M_SSEC_UPOPE_TREG_REPEAT_INVALID	T_CHAR	T-register duplication check disabled	--	--	RW	0,1
M_SSEC_UPOPE_HIDE_EDIT_IO_MENU	T_CHAR	Hide Edit-IO menu	--	--	RW	0,1
M_SSEC_UPOPE_MEAS_CONFIRM_MSG	T_CHAR	Measure-Confirmation message exists	--	--	RW	0,1
M_SSEC_UPOPE_SYS1_SPNO	T_CHAR	Spindle No. on part sys 1 display	--	--	RW	0x00 to 0x66
M_SSEC_UPOPE_SYS2_SPNO	T_CHAR	Spindle No. on part sys 2 display	--	--	RW	0x00 to 0x66
M_SSEC_UPOPE_SYS3_SPNO	T_CHAR	Spindle No. on part sys 3 display	--	--	RW	0x00 to 0x66
M_SSEC_UPOPE_SYS4_SPNO	T_CHAR	Spindle No. on part sys 4 display	--	--	RW	0x00 to 0x66
M_SSEC_UPOPE_OFS_ABSINPUT	T_CHAR	Input menu disabled: Compensation	--	--	RW	0,1
M_SSEC_UPOPE_VAR_ABSINPUT	T_CHAR	Input menu disabled: Variable	--	--	RW	0,1
M_SSEC_UPOPE_DIS_SET_LIMIT	T_CHAR	Remote display/setting operation limit	--	--	RW	0 to 2
M_SSEC_UPOPE_HIDE_MEAS_SCRN	T_CHAR	Hide measure screen	--	--	RW	0,1
M_SSEC_UPOPE_TOOLOFS_INPUT	T_CHAR	Prohibit shape compensation amount setting	--	--	RW	0,1
M_SSEC_UPOPE_WEAROFS_INPUT	T_CHAR	Prohibit wear compensation amount setting	--	--	RW	0,1