

Machine error compensation parameter

Command	Data type	Description	PS	AX	RW	Range
M_SSEC_MPMER_PINC	T_LONG	Machine error compensation increment method	--	--	RW	0,1
M_SSEC_MPMER_CMPASC(x)	T_STR	1st to 28th axis base axis (1 to 28)	--	--	RW	Axis address of #1013
M_SSEC_MPMER_DRCASC(x)	T_STR	1st to 28th axis compensation axis (1 to 28)	--	--	RW	Axis address of #1013
M_SSEC_MPMER_RDIVNOMS(x)	T_SHORT	1st to 28th axis division point number at reference position (1 to 28)	--	--	RW	4101 to 5124
M_SSEC_MPMER_MDIVNOMS(x)	T_SHORT	1st to 28th axis division point number at the most negative position (1 to 28)	--	--	RW	4101 to 5124
M_SSEC_MPMER_PDIVNOMS(x)	T_SHORT	1st to 28th axis division point number at the most positive position (1 to 28)	--	--	RW	4101 to 5124
M_SSEC_MPMER_SCL(x)	T_SHORT	1st to 28th axis compensation scale (1 to 28)	--	--	RW	0 to 99
M_SSEC_MPMER_SPCDIV(x)	T_LONG	1st to 28th axis division interval (1 to 28)	--	--	RW	1 to 9999999
M_SSEC_MPMER_PCOMP(x)	T_CHAR	Pitch error compensation amount (0 to 1023)	--	--	RW	-128 to 128
M_SSEC_MPMER_TWOPC(x)	T_CHAR	1st to 28th axis 2-way pitch error compensation (1 to 28)	--	--	RW	0,1
M_SSEC_MPMER_REFRV(x)	T_SHORT	1st to 28th axis reference position compensation amount (1 to 28)	--	--	RW	-32768 to 32767