Ladder interface (Common)

Command	Data type	Description	PS	AX	RW	Range
M_SSEC_LDCM_LOADM_NAME(x)	T_STR	Load meter name (x=1,2)	O	-	R	
M_SSEC_LDCM_LOADM_SCALE1(x)	T_STR	Load meter graduation comment 1st line (x=1,2)	O	-	R	
M_SSEC_LDCM_LOADM_UNIT(x)	T_STR	Load meter unit comment (x=1,2)	O	-	R	
M_SSEC_LDCM_LOADM_SCALE2(x)	T_STR	Load meter graduation comment 2nd line (x=1,2)	O	-	R	
M_SSEC_LDCM_SPWAIT_CMT(x)	T_STR	Spindle standby tool comment (x=0 to 4)	-	-	R	
M_SSEC_LDCM_PLCSW_MSG(x)	T_STR	PLC switch message (x=1 to 32)	-	-	R	