Key history

Command	Data type	Description	PS	AX	RW	Range
M_SSEC_KEYHIST_SAMPSTS	T_CHAR	Collection status of sampling	--	--	R	0,1,2
M_SSEC_KEYHIST_HISTSTS	T_CHAR	Collection status of history	--	--	R	0,1
M_SSEC_KEYHIST_SPEC_SYS	T_CHAR	Specification-Part system	--	--	RW	0x00 to 0x0F
M_SSEC_KEYHIST_SPEC_SP	T_CHAR	Specification-Spindle	--	--	RW	0x00 to 0x0F
M_SSEC_KEYHIST_SPEC_SV	T_SHORT	Specification-Servo	--	--	RW	0x0000 to 0xFFFF
M_SSEC_KEYHIST_DATA_HW	T_LONG	Data-Hardware configuration	--	--	RW	0,1
M_SSEC_KEYHIST_DATA_SW	T_LONG	Data-Software configuration	--	--	RW	0,1
M_SSEC_KEYHIST_DATA_KEYHIST	T_LONG	Data-Key history	--	--	RW	0,1
M_SSEC_KEYHIST_DATA_ALARMHIST	T_LONG	Data-Alarm history	--	--	RW	0,1
M_SSEC_KEYHIST_DATA_PLCIOHIST	T_LONG	Data-PLC input/output signal history	--	--	RW	0,1
M_SSEC_KEYHIST_DATA_ACINHIST	T_LONG	Data-AC input power supply error history	--	--	RW	0,1
M_SSEC_KEYHIST_DATA_SPDATA1	T_LONG	Data-Spindle data 1	--	--	RW	0,1
M_SSEC_KEYHIST_DATA_SPDATA2	T_LONG	Data-Spindle data 2	--	--	RW	0,1
M_SSEC_KEYHIST_DATA_SVDATA1	T_LONG	Data-Servo data 1	--	--	RW	0,1
M_SSEC_KEYHIST_DATA_SVDATA2	T_LONG	Data-Servo data 2	--	--	RW	0,1
M_SSEC_KEYHIST_DATA_MODALINFO	T_LONG	Data-Modal information	--	--	RW	0,1
M_SSEC_KEYHIST_DATA_PRGDATA	T_LONG	Data-Program data	--	--	RW	0,1
M_SSEC_KEYHIST_DATA_COORDDATA	T_LONG	Data-Coordination data	--	--	RW	0,1
M_SSEC_KEYHIST_SAMP_TRIGGER	T_LONG	Request of sampling start/stop (Manual)	--	--	W	0,1
M_SSEC_KEYHIST_HIST_TRIGGER	T_LONG	Request of history start/stop (Manual)	--	--	W	0,1
M_SSEC_KEYHIST_PWON	T_LONG	Request of data collection start/stop at power ON	--	--	W	0,1
M_SSEC_KEYHIST_SAMP_CLR	T_LONG	Sampling data clear	--	--	W	1
M_SSEC_KEYHIST_HIST_CLR	T_LONG	History data clear	--	--	W	1
M_SSEC_KEYHIST_ALMHIST_CLR	T_LONG	Alarm history data clear	-	--	W	1