

## File information

| Command                      | Data type | Description                                             | PS | AX | RW | Range |
|------------------------------|-----------|---------------------------------------------------------|----|----|----|-------|
| M_SSEC_FILEINF_REG_PROG_NOS  | T_LONG    | The number of machining programs to register            | -- | -- | R  |       |
| M_SSEC_FILEINF_USED_PROG_NOS | T_LONG    | The number of remaining machining programs              | -- | -- | R  |       |
| M_SSEC_FILEINF_CAPA_CHAR_NOS | T_LONG    | Machining program character capacity                    | -- | -- | R  |       |
| M_SSEC_FILEINF_FREE_CHAR_NOS | T_LONG    | The number of remaining characters in machining program | -- | -- | R  |       |
| M_SSEC_FILEINF_TRANS_SIZE    | T_LONG    | Transferred data size of melCopyFile                    | -- | -- | R  |       |