

## Cumulative time

Command	Data type	Description	PS	AX	RW	Range
M_SSEC_RUNTIME_POWER_ON	T_LONG/T_STR	Power ON time	--	--	RW	(Special)
M_SSEC_RUNTIME_AUTO_OP	T_LONG/T_STR	Automatic operation time	--	--	RW	(Special)
M_SSEC_RUNTIME_AUTO_STL	T_LONG/T_STR	Automatic start up time	--	--	RW	(Special)
M_SSEC_RUNTIME_EXT1	T_LONG/T_STR	External cumulative time 1	--	--	RW	(Special)
M_SSEC_RUNTIME_EXT2	T_LONG/T_STR	External cumulative time 2	--	--	RW	(Special)
M_SSEC_RUNTIME_DATE	T_LONG/T_STR	Date	--	--	RW	(Special)
M_SSEC_RUNTIME_TIME	T_LONG/T_STR	Time	--	--	RW	(Special)
M_SSEC_RUNTIME_CYCLE	T_LONG/T_STR	Cycle time	O	--	R	(Special)
M_SSEC_RUNTIME_PROCESS_TIME	T_LONG	Machining time calculation	--	--	RW	0 to 35999999000 (Setting is only 0)