

Coordinate system offset (Workpiece coordinate)

Command	Data type	Description	PS	AX	RW	Range
M_SSEC_WOFS_G54	T_FLOATBIN/T_LONG	G54 workpiece coordinate system offset	O	O	RW	±99999.999
M_SSEC_WOFS_G55	T_FLOATBIN/T_LONG	G55 workpiece coordinate system offset	O	O	RW	±99999.999
M_SSEC_WOFS_G56	T_FLOATBIN/T_LONG	G56 workpiece coordinate system offset	O	O	RW	±99999.999
M_SSEC_WOFS_G57	T_FLOATBIN/T_LONG	G57 workpiece coordinate system offset	O	O	RW	±99999.999
M_SSEC_WOFS_G58	T_FLOATBIN/T_LONG	G58 workpiece coordinate system offset	O	O	RW	±99999.999
M_SSEC_WOFS_G59	T_FLOATBIN/T_LONG	G59 workpiece coordinate system offset	O	O	RW	±99999.999