

Coordinate system offset (Other coordinate system)

Command	Data type	Description	PS	AX	RW	Range
M_SSEC_OTHOFES_EXT	T_FLOATBIN/T_LONG	External workpiece offset (EXT)	O	O	RW	±99999.999
M_SSEC_OTHOFES_G92OFS	T_FLOATBIN/T_LONG	G92 coordinate system offset	O	O	R	