

Coordinate system offset (Extended workpiece coordinate)

Command	Data type	Description	PS	AX	RW	Range
M_SSEC_AWOFS_G54_1P1	T_FLOATBIN/T_LONG	G54.1P1	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P2	T_FLOATBIN/T_LONG	G54.1P2	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P3	T_FLOATBIN/T_LONG	G54.1P3	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P4	T_FLOATBIN/T_LONG	G54.1P4	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P5	T_FLOATBIN/T_LONG	G54.1P5	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P6	T_FLOATBIN/T_LONG	G54.1P6	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P7	T_FLOATBIN/T_LONG	G54.1P7	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P8	T_FLOATBIN/T_LONG	G54.1P8	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P9	T_FLOATBIN/T_LONG	G54.1P9	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P10	T_FLOATBIN/T_LONG	G54.1P10	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P11	T_FLOATBIN/T_LONG	G54.1P11	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P12	T_FLOATBIN/T_LONG	G54.1P12	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P13	T_FLOATBIN/T_LONG	G54.1P13	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P14	T_FLOATBIN/T_LONG	G54.1P14	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P15	T_FLOATBIN/T_LONG	G54.1P15	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P16	T_FLOATBIN/T_LONG	G54.1P16	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P17	T_FLOATBIN/T_LONG	G54.1P17	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P18	T_FLOATBIN/T_LONG	G54.1P18	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P19	T_FLOATBIN/T_LONG	G54.1P19	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P20	T_FLOATBIN/T_LONG	G54.1P20	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P21	T_FLOATBIN/T_LONG	G54.1P21	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P22	T_FLOATBIN/T_LONG	G54.1P22	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P23	T_FLOATBIN/T_LONG	G54.1P23	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P24	T_FLOATBIN/T_LONG	G54.1P24	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P25	T_FLOATBIN/T_LONG	G54.1P25	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P26	T_FLOATBIN/T_LONG	G54.1P26	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P27	T_FLOATBIN/T_LONG	G54.1P27	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P28	T_FLOATBIN/T_LONG	G54.1P28	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P29	T_FLOATBIN/T_LONG	G54.1P29	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P30	T_FLOATBIN/T_LONG	G54.1P30	O	O	RW	±99999.999

M_SSEC_AWOFS_G54_1P31	T_FLOATBIN/T_LONG	G54.1P31	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P32	T_FLOATBIN/T_LONG	G54.1P32	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P33	T_FLOATBIN/T_LONG	G54.1P33	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P34	T_FLOATBIN/T_LONG	G54.1P34	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P35	T_FLOATBIN/T_LONG	G54.1P35	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P36	T_FLOATBIN/T_LONG	G54.1P36	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P37	T_FLOATBIN/T_LONG	G54.1P37	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P38	T_FLOATBIN/T_LONG	G54.1P38	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P39	T_FLOATBIN/T_LONG	G54.1P39	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P40	T_FLOATBIN/T_LONG	G54.1P40	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P41	T_FLOATBIN/T_LONG	G54.1P41	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P42	T_FLOATBIN/T_LONG	G54.1P42	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P43	T_FLOATBIN/T_LONG	G54.1P43	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P44	T_FLOATBIN/T_LONG	G54.1P44	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P45	T_FLOATBIN/T_LONG	G54.1P45	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P46	T_FLOATBIN/T_LONG	G54.1P46	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P47	T_FLOATBIN/T_LONG	G54.1P47	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P48	T_FLOATBIN/T_LONG	G54.1P48	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P49	T_FLOATBIN/T_LONG	G54.1P49	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P50	T_FLOATBIN/T_LONG	G54.1P50	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P51	T_FLOATBIN/T_LONG	G54.1P51	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P52	T_FLOATBIN/T_LONG	G54.1P52	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P53	T_FLOATBIN/T_LONG	G54.1P53	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P54	T_FLOATBIN/T_LONG	G54.1P54	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P55	T_FLOATBIN/T_LONG	G54.1P55	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P56	T_FLOATBIN/T_LONG	G54.1P56	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P57	T_FLOATBIN/T_LONG	G54.1P57	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P58	T_FLOATBIN/T_LONG	G54.1P58	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P59	T_FLOATBIN/T_LONG	G54.1P59	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P60	T_FLOATBIN/T_LONG	G54.1P60	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P61	T_FLOATBIN/T_LONG	G54.1P61	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P62	T_FLOATBIN/T_LONG	G54.1P62	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P63	T_FLOATBIN/T_LONG	G54.1P63	O	O	RW	±99999.999

M_SSEC_AWOFS_G54_1P64	T_FLOATBIN/T_LONG	G54.1P64	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P65	T_FLOATBIN/T_LONG	G54.1P65	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P66	T_FLOATBIN/T_LONG	G54.1P66	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P67	T_FLOATBIN/T_LONG	G54.1P67	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P68	T_FLOATBIN/T_LONG	G54.1P68	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P69	T_FLOATBIN/T_LONG	G54.1P69	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P70	T_FLOATBIN/T_LONG	G54.1P70	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P71	T_FLOATBIN/T_LONG	G54.1P71	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P72	T_FLOATBIN/T_LONG	G54.1P72	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P73	T_FLOATBIN/T_LONG	G54.1P73	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P74	T_FLOATBIN/T_LONG	G54.1P74	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P75	T_FLOATBIN/T_LONG	G54.1P75	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P76	T_FLOATBIN/T_LONG	G54.1P76	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P77	T_FLOATBIN/T_LONG	G54.1P77	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P78	T_FLOATBIN/T_LONG	G54.1P78	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P79	T_FLOATBIN/T_LONG	G54.1P79	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P80	T_FLOATBIN/T_LONG	G54.1P80	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P81	T_FLOATBIN/T_LONG	G54.1P81	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P82	T_FLOATBIN/T_LONG	G54.1P82	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P83	T_FLOATBIN/T_LONG	G54.1P83	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P84	T_FLOATBIN/T_LONG	G54.1P84	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P85	T_FLOATBIN/T_LONG	G54.1P85	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P86	T_FLOATBIN/T_LONG	G54.1P86	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P87	T_FLOATBIN/T_LONG	G54.1P87	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P88	T_FLOATBIN/T_LONG	G54.1P88	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P89	T_FLOATBIN/T_LONG	G54.1P89	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P90	T_FLOATBIN/T_LONG	G54.1P90	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P91	T_FLOATBIN/T_LONG	G54.1P91	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P92	T_FLOATBIN/T_LONG	G54.1P92	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P93	T_FLOATBIN/T_LONG	G54.1P93	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P94	T_FLOATBIN/T_LONG	G54.1P94	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P95	T_FLOATBIN/T_LONG	G54.1P95	O	O	RW	±99999.999
M_SSEC_AWOFS_G54_1P96	T_FLOATBIN/T_LONG	G54.1P96	O	O	RW	±99999.999

