

Auxiliary axis control

Command	Data type	Description	PS	AX	RW	Range
M_SSEC_AUX_OPETEST_MODE	T_CHAR	Operation test mode	--	O	RW	
M_SSEC_AUX_ABS_POS_INIT	T_CHAR	Absolute position set	--	O	RW	
M_SSEC_AUX_POS_SET_TYP	T_CHAR	Position setting method	--	O	R	
M_SSEC_AUX_POS_SET_STS	T_CHAR	Position setting status	--	O	R	
M_SSEC_AUX_OPE_MODE	T_CHAR	Operation mode	--	O	RW	
M_SSEC_AUX_PARAM_SET	T_CHAR	Operation parameter group	--	O	RW	
M_SSEC_AUX_SCALE	T_SHORT	Scale	--	O	RW	
M_SSEC_AUX_OPE_STATE	T_CHAR	Operation status	--	O	RW	
M_SSEC_AUX_ORIGIN_SET	T_CHAR	Auxiliary axis reference position set	--	O	RW	
M_SSEC_AUX_SRAM_BACKUP	T_CHAR	Auxiliary axis parameter SRAM backup	--	--	W	0: DRAM->SRAM 1: SRAM->DRAM/Drive unit