

Anshin-net I/F

Command	Data type	Description	PS	AX	RW	Range
M_SSEC_ANETIF_CALL	T_CHAR	One-touch call	--	--	RW	0,1
M_SSEC_ANETIF_NOTICEOP	T_CHAR	Operator notice	--	--	RW	0,1
M_SSEC_ANETIF_OPTIONALNO	T_STR	Arbitrary No.	--	--	RW	28 letters (Numerical, "#", "*", "-")
M_SSEC_ANETIF_CALLSEL	T_CHAR	Notice telephone No.	--	--	RW	1 to 4
M_SSEC_ANETIF_ANETMSGSTS	T_CHAR	Anshin-net message status	--	--	R	0 to 8
M_SSEC_ANETIF_HOSTMSG	T_STR	Message from NC service	--	--	R	74*5 letters
M_SSEC_ANETIF_COMMSTS	T_CHAR	Anshin-net communication situation	--	--	R	0 to 11,99
M_SSEC_ANETIF_NET_STS	T_CHAR	Anshin-net communication status	--	--	RW	0 to 10/Set 0
M_SSEC_ANETIF_NET_COMMAND	T_SHORT	Anshin-net/MTB-net communication command	--	--	R	0 to 7
M_SSEC_ANETIF_NS_COMMODE	T_CHAR	Anshin-net communication mode	--	--	R	0 to
M_SSEC_ANETIF_ERRNO	T_SHORT	Anshin-net/MTB-net error code	--	--	R	0: No error, 1 - : Error code
M_SSEC_ANETIF_CHGSTS	T_CHAR	Screen change status	--	--	RW	Get: 0,1/Set: 0
M_SSEC_ANETIF_CHGREST	T_CHAR	Screen change restriction information	--	--	R	1,2
M_SSEC_ANETIF_DIAG_INFO_SEND	T_LONG	MTB-net diagnosis information transmission	-	--	W	1
M_SSEC_ANETIF_WARN_CANCEL	T_LONG	MTB-net warning cancel	-	--	W	1
M_SSEC_ANETIF_MESS_RECV	T_STR	MTB-net message reception	-	--	R	355 letters (71 lines * 5 digits)
M_SSEC_ANETIF_KNET_COMMSTS	T_CHAR	MTB-net communication situation	-	--	R	0 to 12,99
M_SSEC_ANETIF_KNET_STS	T_CHAR	MTB-net communication status	-	--	RW	0 to 10/Setting 0
M_SSEC_ANETIF_KNET_NS_COMMODE	T_CHAR	MTB-net communication mode	-	--	R	0 to 8
M_SSEC_ANETIF_DEV_NAME	T_STR	Device name for transmission in machining data share	-	-	W	Within 8 letters
M_SSEC_ANETIF_DIR_NAME	T_STR	Directory name for transmission in machining data share	-	-	W	Within 80 letters
M_SSEC_ANETIF_FILE_NAME	T_STR	File name for transmission in machining data share	-	-	W	Within 32 letters
M_SSEC_ANETIF_FILE_SIZE	T_LONG	File size for transmission in machining data share	-	-	W	0 to 2147483647

M_SSEC_ANETIF_DEV_FREE_SIZE	T_LONG	Remaining capacity of device for transmission in machining data share	-	-	W	0 to 2147483647
M_SSEC_ANETIF_ANET_FILE_NAME_PUT	T_STR	File name of Anshin-net server for sending in machining data share	-	-	W	Only numerals, within 10 letters
M_SSEC_ANETIF_ANET_FILE_NAME_GET	T_STR	File name of Anshin-net server for reception in machining data share	-	-	W	Only numerals, within 11 letters
M_SSEC_ANETIF_ANET_FILE_NAME_DEL	T_STR	File name of Anshin-net server for deletion in machining data share	-	-	W	Only numerals, within 12 letters
M_SSEC_ANETIF_REQ_STS	T_UCHAR	Get execution request status by each function fo Anshin-net and MTB-net	-	-	R	0 to 0xFF