

Absolute position parameter

Command	Data type	Description	PS	AX	RW	Range
M_SSEC_MPABSP_ABSTYPM	T_CHAR	Absolute position detection method	--	O	RW	0 to 10
M_SSEC_MPABSP_ABSTYP	T_LONG	Reference Z- direction	--	O	RW	0,1
M_SSEC_MPABSP_ABSLMT	T_FLOATBIN/T_LONG	Check	--	O	RW	0 to 99999.999
M_SSEC_MPABSP_ABSG28	T_SHORT	G28 verification width	--	O	RW	0 to 65535
M_SSEC_MPABSP_ABSM02	T_SHORT	M02 verification width	--	O	RW	0 to 65535
M_SSEC_MPABSP_CLPUSH	T_SHORT	Current limit (%)	--	O	RW	0 to 100
M_SSEC_MPABSP_PUSHF	T_SHORT	Stopper speed	--	O	RW	1 to 999
M_SSEC_MPABSP_APPROCH	T_FLOATBIN/T_LONG	Approach	--	O	RW	0 to 999.999
M_SSEC_MPABSP_NREFP	T_FLOATBIN/T_LONG	Near reference position +	--	O	RW	0 to 32.767
M_SSEC_MPABSP_NREFN	T_FLOATBIN/T_LONG	Near reference position	--	O	RW	0 to 32.767
M_SSEC_MPABSP_ABSZRBA	T_CHAR	Select basic point of reference position parameter	--	O	RW	0,1
M_SSEC_MPABSP_MLIMIT1BL	T_FLOATBIN/T_LONG	Soft limit IB	--	O	RW	±99999.999
M_SSEC_MPABSP_MLIMIT1BU	T_FLOATBIN/T_LONG	Soft limit IB+	--	O	RW	±99999.999
M_SSEC_MPABSP_MOT1TYPE	T_CHAR	Soft limit IB type	--	O	RW	0 to 3