

Absolute position detection data

Command	Data type	Description	PS	AX	RW	Range
M_SSEC_ABS_DETECT_TYPE	T_CHAR	Absolute position detection type			R	
M_SSEC_ABS_DETECT_STATE	T_CHAR	Absolute position detection status			R	
M_SSEC_ABS_DETECT_EG	T_FLOATBIN/T_LONG	Machine end			RW	
M_SSEC_ABS_DETECT_MAC	T_FLOATBIN/T_LONG	Machine value			RW	
M_SSEC_ABS_DETECT_PASS	T_LONG	Yet to pass (Machine value status)			R	
M_SSEC_ABS_DETECT_MESS	T_CHAR	Automatic initial setting message			R	
M_SSEC_ABS_DETECT_SET	T_CHAR	Executing initial absolute position setting			R	
M_SSEC_ABS_DETECT_REF_POINT	T_CHAR	Absolute position reference position set			RW	
M_SSEC_ABS_DETECT_SET_ABS_POS	T_CHAR	Absolute position set			RW	
M_SSEC_ABS_DETECT_ZERO	T_FLOATBIN/T_LONG	Absolute position zero point			RW	