Data related to auxiliary axis (J2CT) control

Command	Description
SECT_XC_AXIS_NUM	Number of auxiliary axes
SECT_XC_AXIS_EFFECT	Axis valid / invalid information
SECT_XC_RUN_STS	driving
SECT_XC_OPE_TEST	Operation adjustment mode
SECT_XC_ABS_POS_SET	Absolute position set
SECT_XC_STAT_ABS	Position set state
SECT_XC_OPE_MODE	Operation mode
SECT_XC_ACT_PARA_GRP	Operating parameters
SECT_XC_SCALE	magnification
SECT_XC_ROT_STAT	Operating condition
SECT_XC_MOVE_CMD	Start (forward / reverse)
SECT_XC_BASE_POS	Reference point set