

Data on work offset

Command	Description
SECT_WORK_OFFSET_G58	G 58 Work coordinate system offset
SECT_WORK_OFFSET_G59	G59 Work coordinate system offset
SECT_WORK_OFS_EX_G54	G54 Work coordinate system offset (extension I / F)
SECT_WORK_OFS_EX_G55	G55 Work coordinate system offset (extended I / F)
SECT_WORK_OFS_EX_G56	G56 Work coordinate system offset (extended I / F)
SECT_WORK_OFS_EX_G57	G57 Work coordinate system offset (extended I / F)
SECT_WORK_OFS_EX_G58	G 58 Work coordinate system offset (extended I / F)
SECT_WORK_OFS_EX_G59	G59 Work coordinate system offset (extended I / F)
SECT_WORK_OFS_EX_EXT	External work coordinate system offset (extended I / F)
SECT_LOCAL_OFS_EX_G54	G54 Local coordinate system offset (extended I / F)
SECT_LOCAL_OFS_EX_G55	G55 Local coordinate system offset (extended I / F)
SECT_LOCAL_OFS_EX_G56	G 56 Local coordinate system offset (extension I / F)
SECT_LOCAL_OFS_EX_G57	G57 Local coordinate system offset (extended I / F)
SECT_LOCAL_OFS_EX_G58	G 58 Local coordinate system offset (extension I / F)
SECT_LOCAL_OFS_EX_G59	G59 Local coordinate system offset (extended I / F)
SECT_G92_OFS_EX	G 92 offset (extended I / F)