

Data on tuning of NC specification

Command	Description
SECT_EFFECT_SYSTEM	Effective line
SECT_UNIT_INCH	Inch unit # 1041 I_inch
SECT_INPUT_UNIT	Input unit # 1003
SECT_CNT_PARA_EDIT_LOCK_B	Edit lock B
SECT_STS_AUTO_OP_STS	During automatic operation
SECT_STS_AUTO_STL_STS	Automatic operation active
SECT_PROSIZE	Machining program tape storage length
SECT_MMACRO_SIZE	MACHINE Maker Macro Tape Storage Length
SECT_GET_PARA_LEVEL	Parameter lock (GET)
SECT_SET_PARA_LEVEL	Parameter lock (SET)
SECT_SYSTEM_NUMBER	Number of lines (0 = 1 line)
SECT_SPINDLE_NUMBER	Number of spindle control axes
SECT_OP_INCH_MM	Initial G 20
SECT_NC_SYSTEM_VERSION	NC system number
SECT_PLCU_VER	PLCu version
SECT_BOOT_VER	Bootrom version
SECT_NC_TYPE	Model name
SECT_NC_SERIAL	Product number
SECT_NC_UNIT_TYPE	NC unit type name
SECT_NC_APLC_VER	APLC version
SECT_NC_CHIS_VER	CHIS version
SECT_NC_OS_VER	NC OS version
SECT_HW_LIST(x)	H / W list information
SECT_NC_FORMAT	NC file system format
SECT_PLC_RUNSTOP_STS	PLC Run / Stop state
SECT_LADDER_TYPE	PLC format