

Data on tool offset

Command	Description
SECT_T_OFFSET_NUMBER_OF_SETS	Tool correction group number
SECT_T_OFFSET_TIP_WEAR_X(x)	Tool correction amount: Edge wear amount: X
SECT_T_OFFSET_TIP_WEAR_Z(x)	Tool correction amount: cutting edge wear amount: Z
SECT_T_OFFSET_TIP_WEAR_Y(x)	Tool correction amount: Edge wear amount: Y
SECT_T_OFFSET_LENGTH_X(x)	Tool length: X
SECT_T_OFFSET_LENGTH_Z(x)	Tool length: Z
SECT_T_OFFSET_LENGTH_Y(x)	Tool length: Y
SECT_T_OFFSET_TIP_RADIUS(x)	Tool edge radius: R
SECT_T_OFFSET_RADIUS_WEAR(x)	Radius of wear of cutting edge of tool: r
SECT_T_OFFSET_TIP_NUMBER(x)	Virtual cutting edge point number: P
SECT_TOOL_OFS_EX_WEAR(x)	Wear data (extended I / F)
SECT_TOOL_OFS_EX_LENGTH(x)	Tool length data (extended I / F)
SECT_CURRENT_TOOL_OFFSET	Tool correction amount in use
SECT_MANU_MSMT_MEM_MACH_POS	Manual tool length measurement memory position
SECT_MANU_MSMT_WORK_MSMT_VAL	Manual tool length measuring work measurement value
SECT_MANU_MSMT LENG_CALC_VAL	Manual tool length measurement Tool length calculation value
SECT_MANU_MSMT_SETTING_T_NO_HMI_NC	Manual tool length measurement tool setting number (HMI to NC)
SECT_MANU_MSMT_SETTING_T_NO_NC_HMI	Manual tool length measuring tool setting number (NC to HMI)
SECT_MANU_MSMT_FLAG	Manual tool length measurement flag