

## Data on super option

Command	Description
SECT_SPO_OP01	Option bit 1
SECT_SPO_OP02	Option bit 2
SECT_SPO_OP03	Option bit 3
SECT_SPO_OP04	Option bit 4
SECT_SPO_OP05	Option bit 5
SECT_SPO_OP06	Option bit 6
SECT_SPO_OP07	Option bit 7
SECT_SPO_OP08	Option bit 8
SECT_SPO_OP09	Option bit 9
SECT_SPO_OP10	Option bit 10
SECT_SPO_OP11	Option bit 11
SECT_SPO_OP12	Option bit 12
SECT_SPO_OP13	Option bit 13
SECT_SPO_OP14	Option bit 14
SECT_SPO_OP15	Option bit 15
SECT_SPO_OP16	Option bit 16
SECT_SPO_OP17	Option bit 17
SECT_SPO_OP18	Option bit 18
SECT_SPO_OP19	Option bit 19
SECT_SPO_OP20	Option bit 20
SECT_SPO_OP21	Option bit 21
SECT_SPO_OP22	Option bit 22
SECT_SPO_OP23	Option bit 23
SECT_SPO_OP24	Option bit 24
SECT_SPO_OP25	Option bit 25
SECT_SPO_OP26	Option bit 26
SECT_SPO_OP27	Option bit 27
SECT_SPO_OP28	Option bit 28
SECT_SPO_OP29	Option bit 29
SECT_SPO_OP30	Option bit 30

SECT_SPO_OP31	Option bit 31
SECT_SPO_OP32	Option bit 32
SECT_SPO_OP33	Option bit 33
SECT_SPO_OP34	Option bit 34
SECT_SPO_OP35	Option bit 35
SECT_SPO_OP36	Option bit 36
SECT_SPO_OP37	Option bit 37
SECT_SPO_OP38	Option bit 38
SECT_SPO_OP39	Option bit 39
SECT_SPO_OP40	Option bit 40
SECT_SPO_OFSNU	Number of tool sets
SECT_SPO_TLFSZ	Tool life management tool count
SECT_SPO_PRSZ	Machining program storage capacity
SECT_SPO_VALTP	Common variable group number