

Data on servo axis (name, position, state etc)

Command	Description
SECT_AXIS_NUMBER	Number of axes (reset state)
SECT_AXIS_STATUS	Axis state
SECT_MACHINE_POS	Machine position (double type)
SECT_CURRENT_POS	Current position (double type)
SECT_WORK_POS	Work coordinate position (double type)
SECT_DIS_TO_GO	Remaining command
SECT_ORIGIN_ZERO	Origin · Zero
SECT_COUNTER_ZERO	Counter · Zero
SECT_MANUAL_INTERRUPT_AMOUNT1	Manual interrupt amount (1)
SECT_MANUAL_INTERRUPT_AMOUNT2	Manual interrupt amount (2)
SECT_AXIS_NUMBER_OP	Driving (crossing) Number of axes
SECT_MACHINE_POS_L	Machine value (long type)
SECT_CURRENT_POS_L	Current value (long type)
SECT_WORK_POS_L	Work coordinate value (long type)
SECT_FREE_AXIS_INFO	Free axis information
SECT_PROGRAM_POS	Program position
SECT_MANUAL_INT_POS	Manual interrupt amount
SECT_ERR_COMPSN_POS	Error correction amount