

Data on machine specification

Command	Description
SECT_PLUS_STROKE_LIMIT	Stored stroke limit (+) # 2014 OT +
SECT_MINUS_STROKE_LIMIT	Stored stroke limit (-) # 2015 OT-
SECT_PLUS_SOFT_LIMIT	Axis parameter # 8208 Soft limit +
SECT_MINUS_SOFT_LIMIT	Axis parameter # 8204 Soft limit -
SECT_ROTATION_AXIS	Rotational axis # 1017 rot
SECT_DIA_AXIS	Diameter designation axis # 1019 dia