

Data on alarm

Command	Description
SECT_SYS_ALARM_ABSPOS_ATB	Absolute value alarm: attribute
SECT_SYS_ALARM_ABSPOS_SUB1	: Sub 1
SECT_SYS_ALARM_ABSPOS_SUB2	: Sub 2
SECT_SYS_ALARM_ABSPOS_NO	:number
SECT_SYS_ALARM_SERVO_ATB	Servo alarm: attribute
SECT_SYS_ALARM_SERVO_SUB1	: Sub 1
SECT_SYS_ALARM_SERVO_SUB2	: Sub 2
SECT_SYS_ALARM_SERVO_NO	:number
SECT_SYS_ALARM_MCP_ATB	MCP alarm: attribute
SECT_SYS_ALARM_MCP_SUB1	: Sub 1
SECT_SYS_ALARM_MCP_SUB2	: Sub 2
SECT_SYS_ALARM_MCP_NO	:number
SECT_SYS_ALARM_PROG_ATB	Program alarm: attribute
SECT_SYS_ALARM_PROG_SUB1	: Sub 1
SECT_SYS_ALARM_PROG_SUB2	: Sub 2
SECT_SYS_ALARM_PROG_NO	:number
SECT_SYS_WARNING_ABSPOS_ATB	Absolute value warning: attribute
SECT_SYS_WARNING_ABSPOS_SUB1	: Sub 1
SECT_SYS_WARNING_ABSPOS_SUB2	: Sub 2
SECT_SYS_WARNING_ABSPOS_NO	:number
SECT_SYS_WARNING_SERVO_ATB	Servo warning: attribute
SECT_SYS_WARNING_SERVO_SUB1	: Sub 1
SECT_SYS_WARNING_SERVO_SUB2	: Sub 2
SECT_SYS_WARNING_SERVO_NO	:number
SECT_SYS_WARNING_MCP_ATB	MCP warning: attribute
SECT_SYS_WARNING_MCP_SUB1	: Sub 1
SECT_SYS_WARNING_MCP_SUB2	: Sub 2
SECT_SYS_WARNING_MCP_NO	:number
SECT_SYS_WARNING_OPE_ATB	Operation error: attribute
SECT_SYS_WARNING_OPE_SUB1	: Sub 1

SECT_SYS_WARNING_OPE_SUB2	: Sub 2
SECT_SYS_WARNING_OPE_NO	:number
SECT_SYS_ALARM_ASTOP_ATB	Automatic stop code: attribute
SECT_SYS_ALARM_ASTOP_SUB1	: Sub 1
SECT_SYS_ALARM_ASTOP_SUB2	: Sub 2
SECT_SYS_ALARM_ASTOP_NO	:number
SECT_COM_ALARM_SYSTEM_ATB	System alarm: attribute
SECT_COM_ALARM_SYSTEM_SUB1	: Sub 1
SECT_COM_ALARM_SYSTEM_SUB2	: Sub 2
SECT_COM_ALARM_SYSTEM_NO	:number
SECT_COM_ALARM_SPINDLE_ATB	Main spindle alarm: attribute
SECT_COM_ALARM_SPINDLE_SUB1	: Sub 1
SECT_COM_ALARM_SPINDLE_SUB2	: Sub 2
SECT_COM_ALARM_SPINDLE_NO	:number
SECT_COM_ALARM_MCP_ATB	MCP alarm: attribute
SECT_COM_ALARM_MCP_SUB1	: Sub 1
SECT_COM_ALARM_MCP_SUB2	: Sub 2
SECT_COM_ALARM_MCP_NO	:number
SECT_COM_ALARM_BASEPLC_ATB	Basic PLC alarm: attribute
SECT_COM_ALARM_BASEPLC_SUB1	: Sub 1
SECT_COM_ALARM_BASEPLC_SUB2	: Sub 2
SECT_COM_ALARM_BASEPLC_NO	:number
SECT_COM_ALARM_USERPLC_ATB	User PLC alarm: attribute
SECT_COM_ALARM_USERPLC_SUB1	: Sub 1
SECT_COM_ALARM_USERPLC_SUB2	: Sub 2
SECT_COM_ALARM_USERPLC_NO	:number
SECT_COM_WARNING_SYSTEM_ATB	System warning: attribute
SECT_COM_WARNING_SYSTEM_SUB1	: Sub 1
SECT_COM_WARNING_SYSTEM_SUB2	: Sub 2
SECT_COM_WARNING_SYSTEM_NO	:number
SECT_COM_WARNING_SPINDLE_ATB	Main axis warning: attribute
SECT_COM_WARNING_SPINDLE_SUB1	: Sub 1
SECT_COM_WARNING_SPINDLE_SUB2	: Sub 2

SECT_COM_WARNING_SPINDLE_NO	:number
SECT_COM_WARNING_MCP_ATB	MCP warning: attribute
SECT_COM_WARNING_MCP_SUB1	: Sub 1
SECT_COM_WARNING_MCP_SUB2	: Sub 2
SECT_COM_WARNING_MCP_NO	:number
SECT_COM_ALARM_RIO_ATB	Remote I / O alarm: attribute
SECT_COM_ALARM_RIO_SUB1	: Sub 1
SECT_COM_ALARM_RIO_SUB2	: Sub 2
SECT_COM_ALARM_RIO_NO	:number
SECT_PROG_ERR_INFO	Program error cause analysis information