

## Data on M / S / T / B function

Command	Description
SECT_M_CODE(x)	M directive
SECT_S_CODE1	S command (1st spindle)
SECT_S_CODE2	S command (second main spindle)
SECT_S_CODE3	S directive (third spindle)
SECT_S_CODE4	S command (fourth main spindle)
SECT_S_CODE5	S command (fifth spindle)
SECT_S_CODE6	S directive (sixth spindle)
SECT_T_CODE	T directive
SECT_B_CODE(x)	B directive
SECT_SET_M_CODE	Manual numerical command (M)
SECT_SET_S_CODE	Manual numerical command (S)
SECT_SET_T_CODE	Manual numerical command (T)
SECT_SET_B_CODE	Manual numerical command (B)
SECT_S_FIN_CODE1	S Final command value (first spindle)
SECT_S_FIN_CODE2	S Final command value (second main spindle)
SECT_S_FIN_CODE3	S Final command value (third spindle)
SECT_S_FIN_CODE4	S Final command value (fourth spindle)
SECT_S_FIN_CODE5	S Final command value (fifth spindle)
SECT_S_FIN_CODE6	S Final command value (sixth spindle)
SECT_S_FIN_CODE7	S Final command value (seventh spindle)
SECT_S_FIN_CODE8	S Final command value (eighth main spindle)
SECT_RESTART_M	Program restart M Command history data
SECT_RESTART_S	Program restart S Command history data
SECT_RESTART_T	Program restart T command history data
SECT_RESTART_B	Program restart Second auxiliary command history data
SECT_RESTART_POS	Program restart resume position
SECT_RESTART_DIS	Resumption of program restart remaining distance