

Axis independent parameter

Command	Description
SECT_AXIS_NAME	Axis name
SECT_MP_BASE1_ABSON	Basic Specification Para # 11 abson
SECT_MP_ABS_SET	Absolute position set # 1 SET
SECT_MP_ABS_BASE	Absolute position set # 2 base
SECT_MP_ABS_SET_FIN	Absolute position set SET_FIN
SECT_MP_ABS_MCHN_EDGE	Machine end E - G
SECT_MP_AXIS_TAP_G	Axis specification para # 19 tap_g
SECT_MP_AXIS_OFFSET	Axis specification para # 24 offset
SECT_MP_ABS_POSITION_SET	
SECT_MP_ABS_POSITION_GET	Dogless absolute position initial set flag